

	TP SOUTHERN ODISHA DISTRIBUTION LIMITED, BERHAMPUR	
	TECHNICAL SPECIFICATION	
Doc. Title	Technical Specification for 315KVA LTDB with MCCBs and KITKAT fuse	
Doc. No	ENG-LV-3008	Eff. Date: 14-02-2025
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Prepared by: Sandeep Saurav	Reviewed by: Shailendra Kumar Jaiswal	Approved by: Ashok Saraf Issued By: Dnyaneshwar Ramchandra Dharmadhikari

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1. SCOPE

This Specification covers the design, manufacture, testing at works and supply of L.T Distribution Boxes made out of GI for controlling the L.T. feeders from the L.T. side of Distribution for Feeders. The system shall be A.C. 3 phase, 4 wires, 433 V, 50 HZ with effectively grounded neutral.

2. APPLICABLE STANDARDS

The equipment covered by this specification shall unless otherwise stated, be designed, manufactured and tested in accordance with the latest editions of the following Indian, International standards and shall confirm to the regulations of the local authorities.

S.NO	Indian Standard	Title
1	IS 5039	Specification for distribution pillars below 1000V AC
2	IS :13947/1993 (Part 3)	Specification for Isolator (Switch Disconnecter)
3	IS: 13947/1993 (Part2) (amended upto date)	Specification for L.T. MCCBs.
4	IS: 8623/1993 (amended upto date)	Specification for enclosure Box & for degree of protection provided by enclosures of electrical equipments.
5	IS: 4237/1982 IS: 623/1993 (amended upto date)	Specification for general requirement of L.T. switchgears.
6	IS: 2086/1993; IS 264/1981	Specification for fuses grade DCB-1/DCB-2 as per (amended up to date)/IS 410 of 1977 (amended up to date)
7	IS:1897/1983 with latest amendments	The material shall be of electrolytic tough pitch (ETP) grade with minimum 99.9% of copper
8	IS-191-part IV IS7814 LCB1/D	The requirement of metal composition phosphor bronze Brass material
9	IS:4759/6745	Specification for GI Sheet Steel (Mass of Zinc Coating)
10	IS: 13411: 1992	Specification for Glass Reinforced Polyester Dough Moulding Compounds.
11	IS 2705	Current Transformer

3. CLIMATIC CONDITIONS OF THE INSTALLATION:

1	Maximum ambient temperature	50 deg C
2	Max. Daily average ambient temp	35 deg C
3	Min Ambient Temperature	0 deg C
4	Maximum Humidity	95%
5	Average Annual Rainfall	1500 mm
6	Average No. of rainy days per annum	120

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7	Altitude above MSL not exceeding	1000m
8	Wind Speed	300 Km/hr
9	Earthquakes of an intensity in horizontal direction	equivalent to seismic acceleration of 0.3g
10	Earthquakes of an intensity in vertical direction	equivalent to seismic acceleration of 0.15g (g being acceleration due to gravity)

TPSODL service area has heavy saline conditions along the coast and High cyclonic Intensity winds with speed upto 300 Kmph. The atmosphere is generally laden with mild acid and dust in suspension during the dry months and is subjected to fog in cold months.

4. GENERAL TECHNICAL REQUIREMENTS

Standard General Arrangement MCCB in the incoming & KITKAT FUSE in the Outgoing Circuit. Provision space for fixing 3 Phase energy meters to be given

5. GENERAL CONSTRUCTIONS

Distribution Boxes shall have 3P MCCB on incoming circuit and Kit Kat fuse on outgoing circuits with necessary interconnecting Bus Bars/Links. The distribution box shall have provision for installation of 3 Phase energy meter. Enclosure shall be of GI (Hot Dip Galvanized). LTDB for 315 KVALTDB will be Plinth mounted. Suitable arrangements in Scope of Bidder has to supply GI frame along with Distribution box for 315KVA LTDB. Process for Galvanization shall be as per Annexure-I.

Note: Before starting Mass Production, Supplier has to fabricate one prototype and get it Inspected and Approved by TPSODL Engineering & Quality Dept.

5.1 INCOMING CIRCUIT

Each distribution box shall have 1 nos. of triple-pole MCCB rating suitable for 315 KVA Box to protect outgoing circuits. MCCB shall be conforming as mentioned below table. The bidder shall indicate the makes and types of MCCBs offered in GTP. The Bidder shall furnish detailed type test reports before or on due date & time of submission of tender. Opening & Closing of MCCB shall be manual. MCCB should electrically open during fault. The MCCB should be front operated triple pole type.

5.2 OUTGOING CIRCUIT

1. KITKAT FUSE:

KITKAT Fuse of suitable capacity shall be provided on outgoing terminal of MCCB to facilitate electrical breaking of the circuit. Each Distribution Box shall have on Outgoing Circuit. The bidder shall indicate in GTP, the make, type, Fault Rating and capacity of KITKAT Fuse offered.

DT RATING	LTDB Incoming MCCB-3P	O/G-I KITKAT Fuse Rating	O/G-II KITKAT Fuse Rating	O/G-III KITKAT Fuse Rating
315KVA	500A	320A	200A	200A

- The Bidder shall furnish detailed type test reports before or on due date during bid submission of tender. The KITKAT fuse to be provided in the Distribution Box.

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3. Each Distribution box shall have provision for fixing Smart Energy meter in attached Metering Compartment with suitable rating CTs for DT metering.
Metering Compartment Size: (in mm): 450 X 350 X 250
CT arrangement will be on the incoming side of MCCB.
The Metering Compartment shall be IP55 and to be fixed to the side-wall of LTDB (Drawing Attached).
All required Wirings for Current and Voltage measurement, from LTDB to Metering Box TB is in scope of supplier.
TTB to be used for CT/PT wirings to Energy meter. Provision for CT Shorting to be provided in TB. 2 Amp MCB to be used for isolation purpose in Voltage circuit wiring to Metering Compartment.
4. The bidder has to supply type tested base mounted current transformers.
5. CT Specification as per Annexure-1.
6. Suitable CT Ratios to be selected by Bidder.

5.3 BUSBARS AND CONNECTIONS:

The Incomer feeder should be on Left side of the distribution box and all outgoing feeders will be on Right side of the distribution box, with phase sequence RYB to be maintained. The phase bus bars and feeder droppers from bus bars shall be of electrolytic grade Aluminum with purity 99.5%. Bus-Bar sizing subject to minor changes as per Manufacturer's Type Tested Design ensuring adequate clearance between electrical components as per relevant Standards.

The Incomer Feeder dropper & Bus Bar for 315KVA LTDB will be 50 X 10 mm cross section.

Note - Adequate space to be provided between the bus bars for terminating the cables.

All bus bars and droppers shall be properly drilled and deburred. Each bus bars shall be of one single strip without any joint. At the joint with copper part the aluminum end piece shall be bimetallic with sufficient thickness. There should be Heat Shrinkable bus bar insulation Sleeves of Red, Yellow, Blue & Black. Bus bars shall be mounted on suitable size support insulators which should be tightened from inside. i.e. once fitted, should not be able to removed. Minimum clearances, wherever shown, shall be as per General Arrangement shall be as per requirement of IS: 4237/1982 amended up to date.

- 1) Minimum Clearance between Phase to Earth to be maintained: 40mm
- 2) Minimum Clearance between Phase to Phase to be maintained: 40mm

5.4 ENCLOSURE:

The L.T. Distribution Cabinets shall be Plinth Mounted. These Distribution Cabinets are to be outdoor type and to be fabricated out of 3 mm GI sheet. The body of the boxes shall have sufficient reinforcement with suitable size of channels keeping a provision for fixing these boxes on plinths. Enough reinforcement should be provided to make the enclosure suitable to be used in Cyclone prone/High intensity wind areas. All GI Sheets and Supports shall be Hot Dip Galvanised.

The general clear dimensions of Distribution boxes shall be as follows:

Note:(Dimensions are subject to small variations as per Manufacturer's Type Tested Design ensuring necessary clearance as per relevant IS between all Electrical Components)

Dimensions of Distribution Box in mm (Height X Width X Depth): up to 1400x1450x500

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The above dimension is indicative, the box should be able to accommodate all equipments with sufficient rating & required clearances as per relevant standards. The design should also be maintenance friendly so that the replacement of any equipment can be done without any difficulty.

The nuts, bolts, washers used in the box shall be galvanized to avoid rusting.

The box shall have 2nos of solid Earthing points on either side.

Boxes shall have centre opening swing double door type with four number of hinges. On closing of doors, right door shall rest on the left door. Base and doors shall have flange / collars. Collar of Base and doors shall overlap by 10mm. Rubber gasket of suitable size shall be provided in between base and doors, such that it provides proper sealing between the door and base of box to avoid penetration of dust & ingress of water. Degree of protection shall be IP-55. Rubber Gasket shall be fixed with suitable adhesive. Hinges shall be stainless type, minimum 50 mm in length & made from 2mm thickness or suitable size to provide enough strength. The hinges shall not be visible from outside. Padlocking arrangement should be provided outside the Door.

Painting

All paint shall be applied on clean dry surfaces under suitable atmospheric conditions by seven tank process and powder coating. The overall paint thickness shall not be less than 70 microns. The paint shall not scale off or crinkle or be removed by abrasion during normal handling. The enclosure of the Panel shall be painted with shade light Grey, i.e. RAL 7032. The Panel should be painted with Anticorrosive paints. If any damage observed after delivery same need to be touch-up painted after delivery at site. The paint should sustain for harsh environment & saline weather, Corrosion Protection for Panel entire life cycle (minimum 10 yrs.).

5.5 LOCKING ARRANGEMENT TO THE BOX

- A. The door should be front operated with a common handle provided outside the door. In addition to this, Pad lock to be provided in Centre & C&R panel door locks shall be provided to the door at top & bottom. Key way shall be provided on the door for operating the lock from outside. Key way shall be provided with cover. A nylon washer shall be provided between the handle and door to avoid penetration of water.
- B. Electrolytic grade aluminium neutral busbar will be same rating as phase bus bar with current density 1 Amp/sqmm.
- C. Neutral Busbar shall be isolated with respect to body. The bimetallic lugs of adequate size, as per enclosed specification & drawing, shall be provided. Neutral Busbar shall be as shown in the drawing attached with the specifications.
- D. Two galvanized earthing Bolts of M8 x 40 mm size shall be fixed from inside and projecting outside of the box. There should be no powder coating on the earthing bolts. Two Nuts with washers shall be provided on each bolt.
- E. All the components inside the Box shall be mounted on GI BOX. The mounting strips shall be provided with required bends or ribs to give the extra strength and shall be powder coated or zinc plated.
- F. All joints of current carrying parts shall be bolted with 8.8 grade High Tensile SS Nuts & Bolts, Corrugated/spring & Plain Washers. The nuts & bolts should be of hexagonal type. All the nuts, bolts & washers should be properly zinc plated.
- G. Each distribution box shall be supplied with proper packing in five ply - corrugated box.
- H. Danger Board shall be riveted on the box as per IS: 2551. Danger board marking by painting shall not be accepted.

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- I. Name plate having details such as Month & year of manufacturing, Name of manufacturer/Trade mark, Sl. No, and rating of Distribution box, Danger Plate shall be riveted on the Distribution box door. The name plate should be of stainless steel of thickness 1 mm. TPSODL logo shall be embossed on the door of the distribution box.
- J. Incoming and outgoing circuit should be duly highlighted with paint by stencil printing.
- K. Adequate slope on the top of box shall be provided to drain out rainwater from the top.
- L. Good-quality plastic sticker leaflet should be riveted inside of distribution box door. The matter of instruction leaflet is given along with this specification. All the instructions in leaflet should be in Odia/Hindi/English language.

6. MARKING

The LTDB box shall carry the following information contained in a label attached to it:

- a) Reference to the Standards.
- b) Manufacturer's name
- c) Year of manufacture.
- d) The following shall be embossed on the LTDB," PROPERTY OF TPSODL."
- e) Danger Name plates, Supply voltage-415V (In Odia,Hindi and English as per IS 2551).
- f) Purchase Order number
- g) Warranty has to be marked on the nameplate of the enclosure with another warranty sticker (Metal Riveted) to be placed inside the enclosure with date and other details related to warranty.

7. TESTS

All routine, acceptance & type tests shall be carried out in accordance with the relevant IS/IEC. All acceptance tests shall be witnessed by the purchaser/his authorized representative. All the components shall also be type tested as per the relevant standards. Following tests shall be necessarily conducted on the LTDB components in additions to others specified in the IS/IEC Standards. All these type test should be conducted at CPRI/ERDA. Type Test report validity should not exceed timespan as per CEA Latest Guidelines from the date of testing.

TYPE TESTS

ON COMPLETE BOX:

- Temperature rise test: -The temperature rise test should be carried out as per IS: 8623 -1993.
- High voltage test shall be carried out as per IS:8623/ 1993 amended upto date.
- Short Time Withstand Current Test on Distribution Box shall be carried out as per IS 8623 or latest version.
- Degree of protection for IP- 55 on complete box shall be carried out as per IS: 13947/1993 or the latest version thereof.
- Zinc coating thickness/Mass of uniformity zinc coating test as per IS:4759/6745
- Time /current characteristic test on MCCBs shall be carried out as per clause 7.2 of this specification as stated above.

ON KITKAT FUSE:

All type tests on KITKAT FUSES shall be carried out as per IS 2086-1993 or latest version.

ON MCCB:

All type tests on MCCB as per IS-13947 amended upto date shall be carried out.

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ACCEPTANCE TESTS

Following tests shall be carried out as per acceptance tests in addition to routine tests on one random sample of each rating out of the lot offered for inspection:

1. Temperature rise test on one sample of each rating: - Temperature rise test will be carried out as per the procedure given below: For temperature rise test, a distribution box with all assembly of MCCBs / KITKAT fuse shall be kept in an enclosure such that the temperature outside the box shall be maintained at 50 ° C.
20% more current than transformer secondary capacity i.e. for 63 KVA Distribution Transformers full load current 84A, 20 % more is 100 A shall be kept in incoming circuit keeping outgoing circuits short, till the temperature stabilizes and maximum temperature rise should be recorded.
2. Time-Current Characteristics: -The MCCB should be tested for time current characteristics at 1.05 & 1.2 times of overload release setting current.

ROUTINE TESTS

1. Overall Dimensions Checking.
2. Insulation Resistance Tests.
3. High Voltage Test at 2500 V, 50 Hz AC for one minute.
4. Operation Test on MCCB/KITKAT Fuse.
5. Thermal overloading Test for MCCB
6. Contact Resistance Test

For MCCBs and KITKAT Fuse, Routine Test reports of OEM is accepted.

8. TYPE TEST CERTIFICATES

The Bidder shall furnish the type test certificates of the LTDB for the tests as mentioned above as per the corresponding standards. All the tests shall be conducted at CPRI/ERDA as per the relevant standards. Type tests should have been conducted in certified Test laboratories during the period not exceeding 5 years from the date of opening the bid. In the event of any discrepancy in the test reports, i.e. any test report not acceptable, same shall be carried out without any cost implication to TPSODL

9. PRE-DISPATCH INSPECTION

The Material shall be subject to inspection by a duly authorized representative of the TPSODL. Inspection may be made at any stage of manufacture at the discretion of the purchaser and the equipment, if found unsatisfactory as to workmanship or material, the same is liable to rejection. Bidder shall grant free access to the places of manufacture to TPSODL's representatives at all times when the work is in progress. Inspection by the TPSODL or its authorized representatives shall not relieve the bidder of his obligation of furnishing equipment in accordance with the specifications. Material shall be dispatched after specific MDCC (Material Dispatch Clearance Certificate) is issued by TPSODL.

Following documents shall be sent along with material

- a) Test Report
- b) MDCC issued by TPSODL
- c) Invoice in duplicate
- d) Packing list

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- e) Drawings & catalogue
- f) Guarantee / Warrantee card
- g) Delivery Challan
- h) Other Documents (as applicable).

10. INSPECTION AFTER RECEIPT AT STORES

The material received at TPSODL store will be inspected for acceptance and shall be liable for rejection, if found different from the reports of the pre-dispatch inspection and one copy of the report shall be sent to Project Engineering department.

11. GUARANTEE

Bidder shall stand guarantee towards design, materials, workmanship & quality of process/ manufacturing of items under the contract for due and intended performance of the same, as an integrated product delivered under this contract. In the event any defect is found by the Purchaser up to a period of 54 months from the date of commissioning or 60 months from the date of last supplies made under the contract, whichever is earlier. Bidder shall be liable to undertake to replace/rectify such defects at his own costs. within mutually agreed timeframe, and to the entire satisfaction of the Purchaser, failing which the Purchaser will be at liberty to get it replaced/rectified at Bidder's risks and costs and recover all such expenses plus the Purchaser's own charges (@ 20% of expenses incurred), from the Bidder or from the "Security cum Performance Deposit" as the case may be. In case of any issue in LTDB and its components within the guarantee period the purchaser will immediately inform the bidder, who shall take back the LTDB components within 15 days from the date of intimation at his own cost and replace / repair the faulty component within forty-five days of date of intimation with a roll over replaced shall not be counted for arriving at the guarantee period.

12. PACKING

Supplier shall ensure that all the equipment covered under this specification shall be prepared for rail/road transport and be packed in such a manner so as to protect the equipment from damage in transit. The material used for packing shall be environmentally friendly.

13. TENDER SAMPLE

NA

14. QUALITY CONTROL

The bidder shall submit with the offer Quality Assurance Plan indicating the various stages of inspection, the tests and checks which will be carried out on the material of construction, components during manufacture and bought out items and fully assembled component and equipment after finishing. As part of the plan, a schedule for stage and final inspection within the parameters of the delivery schedule shall be furnished. The Purchaser's engineer or its nominated representative shall have free access to the manufacturer's/sub-supplier's works to carry out inspections. The bidder shall ensure that the material supplied is as per the Guaranteed Technical Particulars as specified in the specifications.

15. MINIMUM TESTING FACILITIES

Bidder shall have adequate in-house testing facilities for carrying out all routine tests & acceptance tests as per relevant International / Indian standards.

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16. MANUFACTURING ACTIVITIES

The successful bidder will have to submit the bar chart for various manufacturing activities clearly elaborating each stage, with quantity. This bar chart should be in line with the Quality assurance plan submitted with the offer. This bar chart will have to be submitted within 15 days from the release of the order.

17. SPARES, ACCESSORIES AND TOOLS

Bidder shall provide a list of recommended spares with quantity and unit prices for 5 years of operation after commissioning. The Purchaser may order all or any of the spare parts listed at the time of contract award and the spare parts so ordered shall be supplied as part of the definite works. The Purchaser may order additional spares at any time during the contract period at the rates stated in the Contract Document.

Bidder shall give an assurance that spare parts and consumable items will continue to be available through the life of the equipment which shall be 25 years minimum. However, the Purchaser shall be given a minimum of 12 months' notice in the event that the Bidder or any sub-vendor plans to discontinue manufacture of any component used in this equipment. Any spare apparatus, parts or tools shall be subject to the same specification, tests and conditions as similar material supplied under the Contract. They shall be strictly interchangeable and suitable for use in place of the corresponding parts supplied with the plant and must be suitably marked and numbered for identification.

18. DRAWINGS AND DOCUMENTS

Following documents shall be prepared based on TPSODL specifications and statutory requirements with complete BOM and shall be submitted with the bid:

- Completely filled in Technical Particulars.
- General description of the equipment and all components including brochures
- Type test Certificates
- Experience List/Performance Certificates from end users.

After the approval of the contract, four (4) copies of the drawings, drawn to scale, describing the equipment in detail shall be forwarded for approval and shall subsequently provide four (4) complete sets of final drawings, one of which shall be auto positive suitable for reproduction, before the dispatch of the equipment. Soft copy of all the drawing, GTP, test certificates shall be submitted after the final approval of the same to the purchaser

Following Drawings/Documents shall be submitted after the award of the contract

S. No	Description	For Approval	For Review Information	Final Submission
1	Technical Parameters	√		√
2	Manual/Catalogues/AutoCAD drawings for all components.		√	
3	Technical details and test certificates.		√	√
4	Installation Instructions		√	√
5	Transport/shipping dimension drawing		√	√
6	QA & QC Plan	√	√	√
7	Routine, Acceptance and Type test Certificates	√	√	√

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All the Documents and Drawings shall be in English Language.

Instruction Manuals: Bidder shall furnish two (2) soft copies (CD) and four (4) hard copies of nicely bound manual (in English Language) covering erection and maintenance instructions and all relevant information pertaining to the main equipment as well as auxiliary devices.

19. GUARANTEED TECHNICAL PARTICULARS

GUARANTEED TECHNICAL PARTICULARS FOR LTDB 315 KVA DISTRIBUTION TRANSFORMER

Sr.No.	PARTICULARS	OFFERED
1	Material of the Meter Box	Galvanized Iron
2	Manufacturing Process.	Fabrication with GI
3	Color of Box	RAL 7032 as per IS 5
4	Dimension of Box (Height X Width X Depth)	Up to 1400x1450x500 (Dimensions are subject to small variations as per Manufacturer's Type Tested Design ensuring necessary clearance as per relevant IS between all Electrical Components)
5	THICKNESS OF BOX	
i	Load Bearing Size	3.0 mm (Min.)
ii	Non-Load Bearing size	3.0 mm (Min.)
iii	Door Type	Centre opening Double Door Swing Type
6	Strip Hinges	Minimum 4 Hinges on each door. Hinges should be stainless steel
7	Lock arrangement	Allen Key Panel Lock (2 for each door, Top and Bottom) along with standard L Drop arrangement of reputed make
9	Sealing/Gasket Arrangement	Superior Quality gasket of reputed make. To be used to achieve dust proofing, vermin proofing and IP 55
10	Cable connection arrangement	Removable Gland Plate shall be provided. Knockout type Holes shall be provide as per the cable sizes.

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11	<i>incoming and outgoing cables provisions of glands of suitable size of Cables</i>	1) suitable for I/c cable -1C x630Sqmm -4No's 2) suitable for O/g cable -4C x95Sqmm -3No's
12	<i>Incoming aluminum Bus Bar R, Y, B, N</i>	For 315 KVA: 50x10mm, (R, Y, B, N)
13	<i>Outgoing Aluminum Riser /Dropper</i>	50 x 10 mm
16	<i>No. of connections on each bus bar</i>	Each phase bus bar 01 no Incomer and 03 nos outgoing circuit
17	<i>Bus bar arrangement</i>	Step mounting arrangement
18	<i>Bus bar mounting insulator</i>	DMC/Epoxy resin cast bus insulators
19	<i>Clearance between bus bars.</i>	40 mm Min However Adequate space to be provided between the bus bars for terminating the cables.
20	<i>Clearance between bus bar & Box walls.</i>	40 mm Min However Adequate space to be provided between the bus bars for terminating the cables.
21	<i>Sealing arrangement</i>	<i>Hole for Wire Sealing</i>
22	<i>Markings</i>	Danger name Plate, Supply voltage-440V, SL no & Property of 'TPSODL', Screen Printed
23	<i>Degree of protection</i>	IP-55(Min)
24	<i>Packing</i>	Standard Corrugated box packing
25	<i>Earthing Provision</i>	M8x40mm, 2Nos.
26	<i>Incoming Arrangement</i>	500 Amp MCCB, 50KA TP MCCB -01 Nos Micro Processor based MCCB including Earth Fault Protection Overload release setting- 0.4-1.0 In
27	<i>Make of MCCB</i>	ABB, Siemens, L&T, EATON, Schneider, Legrand, Havells. MCCB Should have integrated OL, SC & including E/F Protection
28	<i>Outgoing Arrangement</i>	320 Amp KITKAT Fuse base (03 Nos), 200 Amp KITKAT Fuse base (06 Nos)
		KITKAT Fuse make-L&T, Siemens, EATON, Havells
29	<i>Terminal Spreader rating</i>	Minimum cross sectional is must be equivalent to the Incomer bus bar size. Spreader needs to be L-shaped for R and B-phase and straight type for Y-phase

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30	<i>Glands</i>	Suitable cable glands of heavy duty, double compression type shall be provided at the bottom of the box.
31	<i>Provision of LT switch & socket</i>	1 set of light, socket & switch is provided for availing power auxiliary single phase supply of 16Amp with 16 A 2P MCB
32	<i>Provision of compartment for Energy Meter on side wall of box</i>	To be provided by Bidder
33	<i>CT (0.5 Accuracy Class on 3 Phase and neutral)</i>	To be provided by Bidder
34	<i>Provision of LED Indication on Incoming supply R, Y, B with Fuse protection</i>	To be provided by Bidder
35	<i>Provision of NO & NC Contact for status monitoring of MCCB</i>	To be provided by Bidder

20.

SCHEDULE OF DEVIATIONS

(TO BE ENCLOSED WITH TECHNICAL BID)

All deviations from this specification shall be set out by the Bidders, clause by Clause in this schedule. Unless specifically mentioned in this Schedule, the tender shall be deemed to confirm the purchaser's specifications:

S. No	Clause No.	Details of deviation with justifications

We confirm that there are no deviations apart from those detailed above.

Seal of the Company:

Signature

Designation

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Annexure-1

TECHNICAL SPECIFICATION FOR RESIN CAST RING TYPE CURRENT TRANSFORMERS FOR USE INSIDE THE BOX. (To be Housed Inside the DSS Box)

1.0 SCOPE

This specification covers resin cast ring type LT Current Transformers confirming to IS-2705/1992 or the latest version thereof are of class 0.5 accuracy, 5VA burden, for use in conjunction with $\sim$ /5A or 100/5A energy meters of class 0.5. CTs will be design for indoor use to install in the metering box.

2.0 APPLICABLE STANDARDS:

LT CTs shall comply with the Indian Standard Specification IS: 2705/1992 (Part- I & II) and the latest version thereof.

3.0 TYPE AND RATING OF L.T. CURRENT TRANSFORMERS:

LT CTs shall be of the following type and ratings:

Sl.No.	Particulars	Requirement
1.0	Capacity or Rating	
	a) Rated Voltage b) No. of Cores c) Primary Current / Ratio d) Rated Output Burden. e) Rated Continuous Thermal current temperature rise over ambient f) Continuous Primary Current g) One Minute withstand Power Frequency Voltage for Primary & secondary winding h) ISF i) Rated Short Time Current j) Frequency k) Type	a) 415 V, 50 Hz (Phase to phase) b) One c) 400/5A, 500/5A, 800/5A d) 5VA e) As per IS:2705/1992 or latest version thereof f) 1.2 times of rated current g) 3 KV h) Less than 5 i) 5 kA for 1 Second j) 50 Hz k) Ring Type
2.0	Class of Accuracy	0.5
	Material i. Core ii. Conductor iii. Insulation	High-grade non-ageing electrical low loss core Super enamelled copper wire of requisite diameter. Resin cast

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3.0	Primary & secondary Terminals i. Primary ii. Secondary terminal	Primary Conductor (Bus Bar of required current carrying capacity) will pass through Ring type CT. Proper marking will be provided for current direction identification. Inner diameter (I.D.) of CT will be minimum 45mm or as per size of bus bar for all ratings of CT & will increase as per the current rating of CTs. Secondary Terminals S1 & S2 will be clearly marked.
4.0	Clamping of CT	Sufficient Clearance must be kept between CTs to ensure Safe Operation and Efficient Heat Dissipation . The CTs are to be suitably clamped on to LTDB Mounting plate and Should not touch the Busbars going through it.

4.0 TESTS:

4.1 Routine Test

Current Transformer shall comply to routine tests including accuracy test as per IS: 2705/1992.

4.2 ACCEPTANCE TEST:

All routine tests as stipulated in the relevant standards shall be carried out by the manufacturer and to produce at the time of inspection before the inspector.

4.3 TYPE TEST

Type test of CT shall be submitted with the bid carried out as per IS:2705 by NABL approved laboratory / test house. Type test shall be not earlier than 5 years from the date of bid opening. Drawing of the CT and its arrangement on bus bar shall be submitted with the offer.

5.0 RATING PLATE:

Following shall be printed/engraved on the name plate of CTs.

1. SI.No.
2. CT ratio
3. VA burden
4. Class of accuracy.
5. Name of manufacturer
6. Year of manufacturing
7. PO No. & Date
8. Property of TPSODL” should be mentioned on name plate
9. Polarity should be marked on the body of the offered LT CTs.

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6.0 GENERAL TECHNICAL SPECIFICATION

- i. Current transformer shall have an opening in the centre to accommodate a primary conductor that will be busbar.
- ii. Current transformers shall be of Resin cast type, suitable for indoor installation, type of resin shall be "Cycloaliphatic Resin" class of insulation shall be "F" as specified in IS:2705.
- iii. The minimum internal diameter for ring type CTs should be suitable to accommodate a primary conductor i.e. bus-bar of Distribution transformer.
- iv. The polarity marking on the offered CT primary & secondary side should be embossed.
- v. A two core (2.5sq. mm, as per relevant IS) HR FR PVC insulated flexible multi strand copper cable shall come out directly from the CT as secondary terminal. The length of the wire shall be around 2 Mtrs. Which is directly connected to the energy meter's terminals, pin type lugs shall be required on open end of cable. Core details of cable shall be: Core-1: S1, Core -2: S2.
- vi. LT CTs shall be of Brick red colour.